



GOTMAR

|Bulgaria|www.gotmar.com|



GOTMAR LTD is a privately-owned Bulgarian company, founded in 1992, in the town of Saedinenie, Plovdiv county, Bulgaria, specializing in the processing of thermoplastics. The main activities of Gotmar LTD are production of preforms of polyethylene terephthalate (PET), production of caps, closures and handles of Polypropylene (PP) and polyethylene (PE), manufacturing of products from technical polymers (PS, PC, PA, POM, PBT), manufacturing of packaging for the perfumery and cosmetics industries, manufacturing of moulds. We offer complex packaging solutions - from the design and manufacturing of moulds to the production of a finished product. Since it was established, the company follows the same principle - to get better at meeting the needs of its customers. To achieve it, we

constantly improve the quality of our products; we strive to maintain a flexible pricing policy and make timely deliveries. Continuous improvement is possible thanks to our highly qualified and motivated employees, who are ready to put all your ideas to practice.

Our employees are the company's most important asset.



OUR EXPERIENCE

GOTMAR has been present in the cosmetic packaging sector for nearly 11 years. For this period, we have harboured strong relationships with clients in Western Europe by developing 50 new projects with 75 new moulds for the cosmetic and perfumery industry, totalling over 180 million produced parts. Our experience is based on processing various special materials, dedicated to the cosmetic industry, such as Surlyn PC2000, PCTG, ABS, SAN, RTP, etc. We can also offer our clients assembly of multi-component details, assembly with various textile ornaments and metal parts, as well as additional decorations - electroplating (external supplier), metallization and varnishing, silk screen printing in 3 colors, hot stamping.





Flip Top and Lipstic Closures

PP, SAN



Cosmetic Closures

PP



Perfume Closures

SURLYN



UV VARNISH AND METALLIZATION

Technology

UV coating is a surface treatment, used widely with plastic products. The flexibility of this technique enables all types of materials, without distinction of shape, structure and size, to be coated.

The process gives technical as well as ornamental objects a very shiny reflective, metallic look which can be in different colours. In addition to obtaining high surface resistance, products gain a decorative look that lasts over time.

We can offer our clients the following applications of metallization:

- Headlights and reflectors for vehicles; Car interiors and exteriors;
- Cosmetic parts;
- Toy parts;
- Handles, frames, buttons, plates and etc.;
- Home and Electrical appliances;

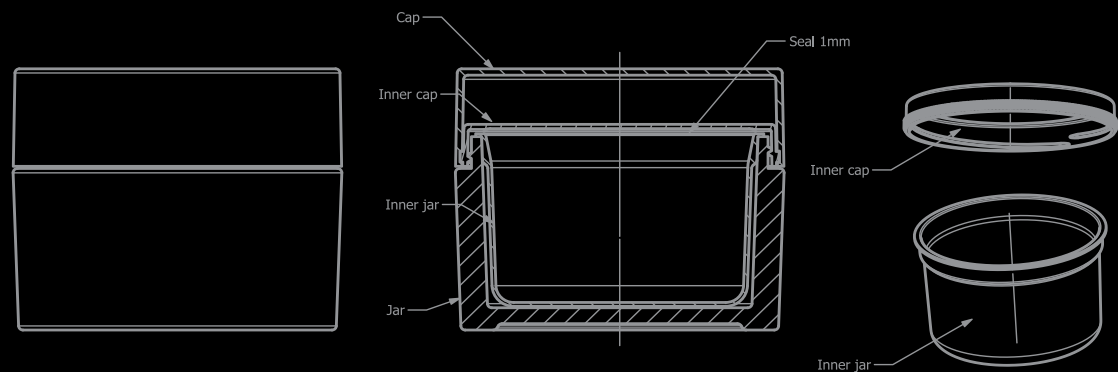
Equipment

- Automatic UV varnishing line with 5 spraying booths and 2 vacuum chambers for PVD metallization;
- Toy parts;
- Eco friendly production with water base varnish;
- Clean room production, guarantee for high quality of the end product;
- High output of up to 15 000 pcs/hour

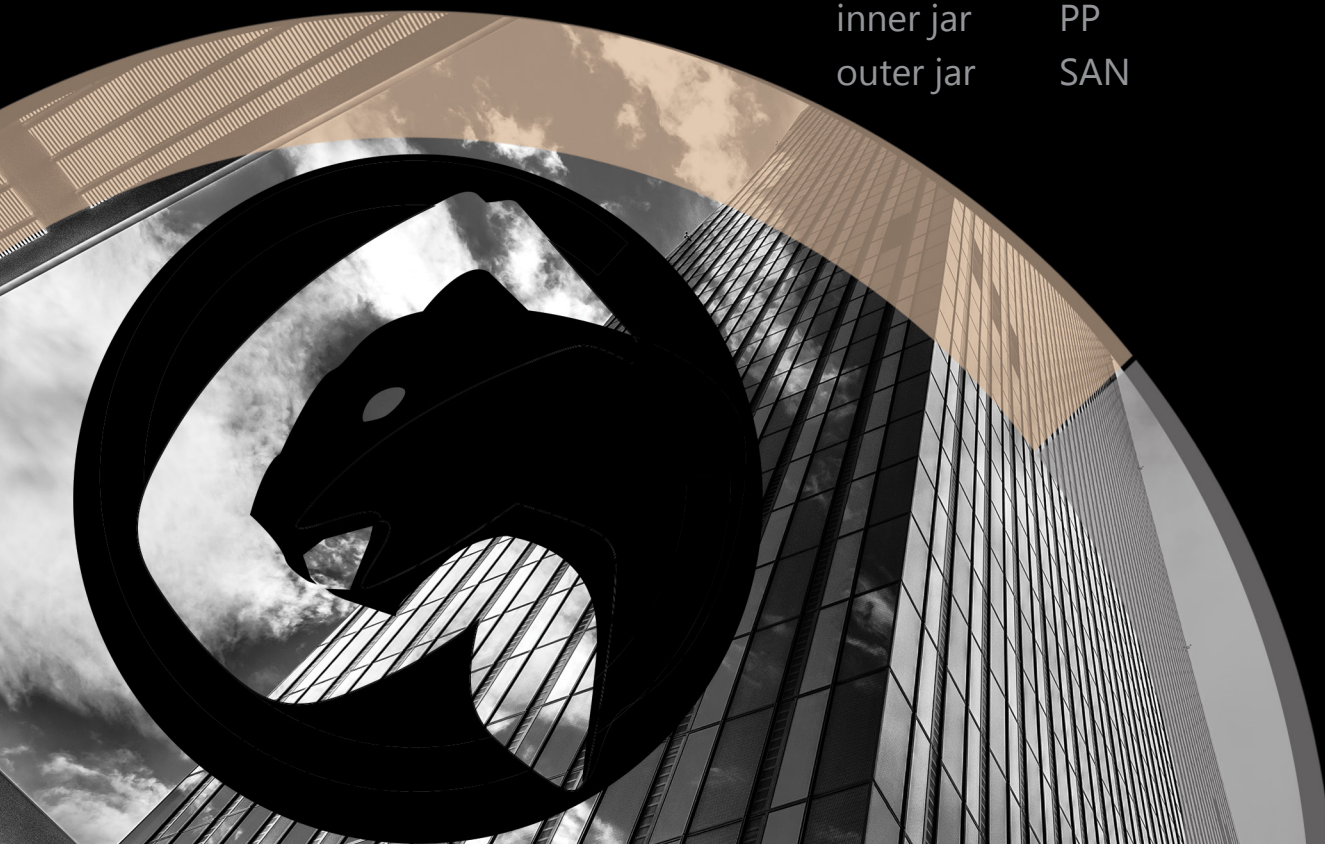


CONTAINERS FOR SKIN CARE PRODUCTS

Starting 2018, GOTMAR decided to expand its portfolio of packaging for the cosmetic industry by adding standard containers for skin care products with volumes 50ml and 100ml. Our goal is to diversify the range of jars we offer by adding 10ml, 15ml, 30ml, 40ml and 75/80 ml.

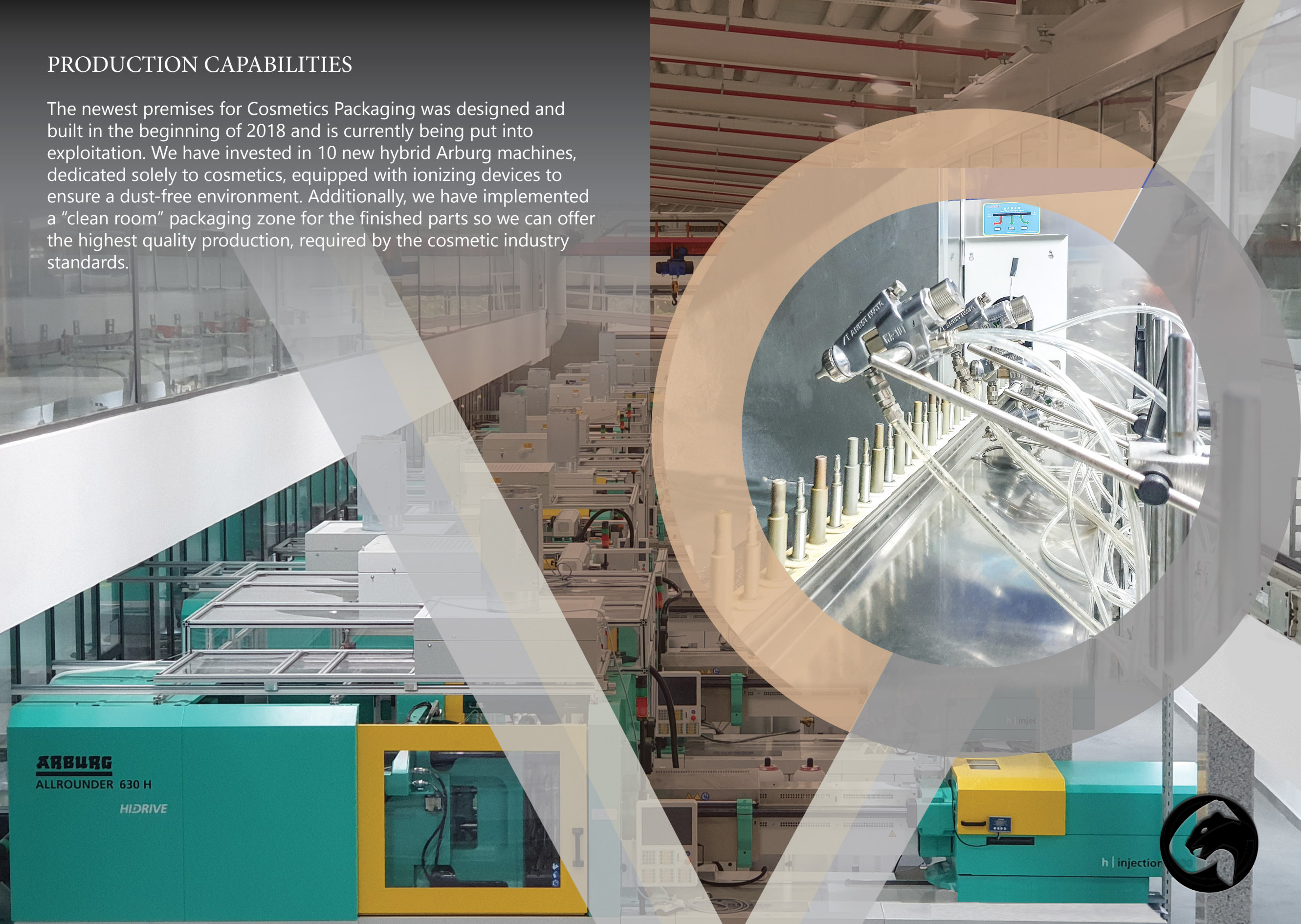


volume (ml)	H (mm)	D (mm)	weight (gr)	component	material
50	55	61.5	66.5	outer cap	SAN
100	61.1	75.5	102	inner cap	PP
				seal	PE
				inner jar	PP
				outer jar	SAN



PRODUCTION CAPABILITIES

The newest premises for Cosmetics Packaging was designed and built in the beginning of 2018 and is currently being put into exploitation. We have invested in 10 new hybrid Arburg machines, dedicated solely to cosmetics, equipped with ionizing devices to ensure a dust-free environment. Additionally, we have implemented a "clean room" packaging zone for the finished parts so we can offer the highest quality production, required by the cosmetic industry standards.



TOOLING EQUIPMENT

Idea, project,
implementation

When ideas take shape, innovation and technology are in harmony, customers see their expectations, visualized in 2D and 3D models – this is our team at work!

Each project starts with preparation and development of customers' ideas by our team, who turn ideas into design solutions and projects for customized packages with the necessary characteristics, essential for market success.

Our engineering team uses the Siemens NX12 applied software for 3D modelling. The system-based modelling facilitates interactive use of engineering data for the development of complex designs.

QUALITY

Gotmar LTD follows a Dynamic Quality Policy in all its activities. We realise it is our responsibility to develop not only a successful business, but also a socially responsible one, with care for the environment, health and safety. By applying the standards ISO 9001, ISO 14001, FSSC 22000 and holding qualification improvement trainings for our employees, we meet all modern company standards.

Each separate production facility has specially equipped laboratories, fully compliant with global standards for the highest quality. Every stage includes constant quality control – from initial inspection of raw materials on delivery, to shipment of finished products. Thus, we can ensure that our customers receive the highest possible standard of service.

To turn ideas into projects, GOTMAR offers customers its technology and technological experience.



All solutions are carefully analysed in technical and economic terms.





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